



Bray[®]

SERIES 20/21 Wafer/Lug
50mm-500mm (2" - 20")

BUTTERFLY VALVES
PTFE & ELASTOMER MOLDED DISCS & SEATS

PTFE

50mm–300mm (2"–12")

Bray® Controls offers a line of butterfly valves with PTFE molded discs and seats. This special line of valves has all the design features of the standard resilient seated Bray

Series 20/21 valve, plus the specific advantage of PTFE for use in corrosive environments. One important design feature is the one-piece DISC/STEM. This design provides complete protection from particle entrapment and bacterial decay. The thin disc profile allows a high C_v rating.

The BODY is two-piece wafer or lug style. Standard bodies are Nylon 11 coated for excellent corrosion resistance.

Extended NECK length allows for a minimum of 2" of piping insulation.

FLANGE LOCATING HOLES provide quick and proper alignment during installation, thus allowing the installer to center the valve in the pipeline between the flanges.

BRAY'S UNIQUE SEAT DESIGN is one of the valve's key elements. The elastomer backed PTFE seat features a *tongue and groove* retention method which holds securely between either slip-on or weld-neck flanges and also allows simple and fast field replacement. This EPDM backing provides resilient support for the molded PTFE, thus maximizing the shut-off and cycle life of the seat.



Seat cross-section at stem hole.

PTFE is precisely molded at the seat stem holes into a spherical shape to match the curvature of the disc/stem hubs. Uniform distribution of contact pressure between the disc/stem and the seat hub produces a superior primary stem seal, reduces torque and enhances the sealing and service life of the valve. Additionally, a crown molded on the



PTFE ADVANTAGES

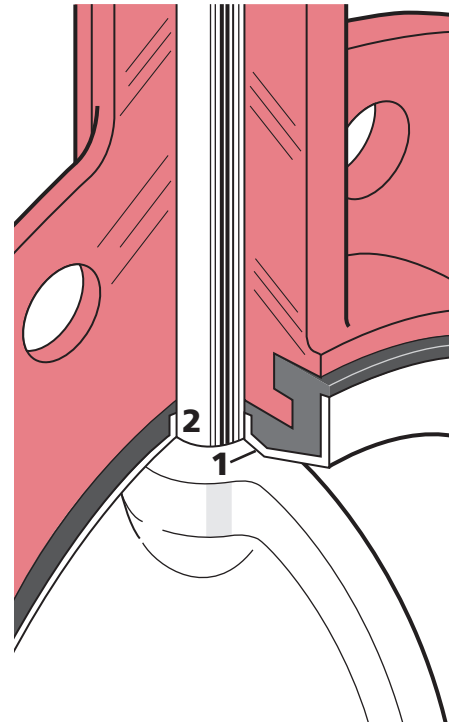
PTFE is a superior material for use in highly corrosive applications. It is inert to most chemicals at high temperatures and pressures, and PTFE also has a low coefficient of friction. Bray has combined these properties with the excellent features of our Series 20/21 valve. PTFE is molded 1/8" thick to the 17-4 ph Stainless Steel disc/stem and 1/16" thick to the resilient elastomer seat. This insures that all components that come in contact with the line media are PTFE, thus providing maximum corrosion protection.

The PTFE molded Series 20/21 is the ideal valve to use in the Chemical Industry, in processes with hazardous fluids, in the Food & Beverage Industry, Pharmaceutical facilities, electronics production plants and many other industries where the media must not contact any organic or metallic materials.

center of the seat elastomer back up increases the seat compression over the disc/stem when in the closed position. This compression increases valve sealing while maintaining low seating/unseating torque.

BRAY 2-WAY SEAL

(1) The primary seal is achieved by a PTFE to PTFE interference fit between the seat flat and disc hub. (2) The secondary seal is an interference fit due to the diameter of the 17-4 ph stainless steel stem being larger than the diameter of the PTFE seat's stem hole. These seals combine to completely isolate the seat's elastomer support material from the corrosive line media.



For a more detailed description of the many features of this valve please refer to Bray brochure B-1001.

ELASTOMER

50mm–500mm (2"–20")

This is a special version of the Series 20/21 valve. In addition to the design features of the Series 20/21, this valve has a elastomer molded disc. The elastomer material molded to the 17-4 ph Stainless Steel disc/stem is either EPDM, Buna-N, or FKM* — all excellent choices for severely abrasive and chemically erosive applications. Typical applications are slurry services in Mining, Power, Chemical, Bulk Handling and many other industries. The thin profile of the one-piece disc/stem greatly

reduces the surface area of the disc, thus allowing for a much higher C_V than most through-stem designs. Bray molds a 1/8" thick, long lasting elastomer material to the disc/stem. The natural ability of the elastomer surface to repel solids prevents in-line particles from damaging the disc, thus greatly extending the life of the valve. The molded disc/stem, combined with an elastomer seat, completely isolates any metallic materials from contact with erosive line media.



MATERIALS SELECTION

50mm–500mm (2"–20")

BODY:

- Cast Iron ASTM A126 Class B
- 316 Stainless Steel ASTM A351 CF8M
- Ductile Iron ASTM A395 (Lug only)
- Aluminum ASTM B26 Class B (Wafer only)

SEAT:

- PTFE-Lined EPDM
- EPDM – Food Grade
- Buna-N – Food Grade
- FKM*

DESIGN FEATURES

Bray's Series 20 valve is a wafer version with flange locating holes, and the Series 21 is the companion lug version for dead-end service and other flange requirements. All Bray valves are tested to 110% of full pressure rating before shipment.

A major design advantage of the Bray product line is international compatibility. The same valve is compatible with most world flange standards – ANSI Class 125/150, BS 10 Tables D and E, BS 4504 NP10/16, DIN ND 10/16, AS 2129 and JIS 10. In addition the valves are designed to comply with ISO 5752 face to face and ISO 5211 actuator mounting flanges. Therefore, one valve design can be used in many different world markets.

Bray interchangeability and compatibility offers you the best in uniformity of products and low-cost performance in the industry today.

NYLON 11 COATING

CORROSION PROTECTION Bray's standard product offers valve bodies 50mm-200mm (2"-8") with a Nylon 11 coating, providing excellent corrosion and wear resistance to the valve's exterior surface – the weakest part of most metal components. Larger valve

sizes will be coated with a price adder – please consult factory.

This external protection is of special importance in severely corrosive applications because no metal is exposed to spillage or harmful chemical environments. Nylon 11 is inert to fungus growth and molds, and it is USDA approved; thus, Nylon 11 is excellent for sanitary applications.

For a more detailed description of the advantages of Nylon 11 see Bray Technical Bulletin No. 1009.

PRESSURE RATINGS

For bi-directional bubble-tight shut off, disc in closed position:

17-4 ph SS Disc/Stem & PTFE Molded Seat
50mm-300mm (2"-12") 10 bar (150 psi)

PTFE Molded Disc & Seat
50mm-300mm (2"-12") 7 bar (100 psi)

Elastomer Coated Disc & Elastomer Seat
50mm-500mm (2"-20") 10 bar (150 psi)

For Dead-end Service Applications:

With *downstream flanges installed*, the dead-end pressure ratings are equal to valves bi-directional ratings as stated above. With no downstream flanges, the dead-end pressure ratings for 50mm-300mm valves is 5 bar (75 psi) for 350mm-500mm valves, 3.5 bar (50 psi).

DISC/STEM:

PTFE Molded

- PTFE molded over 17-4 ph Stainless Steel per ASTM A747 Type CB7Cu-1 Heat Treated

Rubber Molded

- 50mm-300mm Material molded over One Piece Stainless Steel insert (Investment Cast)
- EPDM – 17-4 ph Stainless Steel per ASTM A747 Type CB7Cu-1 Heat Treated
- Buna-N – 17-4 ph Stainless Steel per ASTM A747 Type CB7Cu-1 Heat Treated

350mm-500mm Material molded over Stainless Steel insert (Fabricated)

- Disc EPDM – 316 Stainless Steel per ASTM A240
Stem EPDM – 17-4 ph Stainless Steel per ASTM A564 Type 630 Heat Treated
- Disc Buna-N – 316 Stainless Steel per ASTM A240
Stem Buna-N – 17-4 ph Stainless Steel per ASTM A564 Type 630 Heat Treated

OTHER DISC COATINGS

- Nylon 11 USDA approved and FDA compliance
- Halar® – for abrasive applications where PTFE is not suitable

TEMPERATURE RANGE OF SEATS

Type	Maximum	Minimum
EPDM	121°C(+250°F)	-40°C(-40°F)
Buna-N	100°C(+212°F)	-18°C(0°F)
FKM*	204°C(+400°F)	-18°C(0°F)
PTFE-Lined EPDM	+250°F(121°C)	-29°C(-20°F)

*FKM is the ASTM D1418 designation for Fluorinated Hydrocarbon Elastomers (also called Fluoroelastomers).
Halar® is a registered trademark of Ausimont U.S.A., Inc.



DIRECT-MOUNTING OF ACTUATORS TO VALVES

Due to a modular concept of design, all Bray handles, manual gear operators, and pneumatic or electric actuators mount directly to Bray valves. No brackets or adapters are required. This allows for simple installation in the field and minimizes possible misalignment.

PNEUMATIC ACTUATOR SERIES 92/93

Bray actuators are rack and pinion, opposed-piston actuators available in two versions: double acting and spring return. They have a maximum pressure rating of 10 bar (140 psi) and a temperature range of -40°C (-40°F) to +95°C (+200°F). Features include integral porting, travel stop adjustments, NAMUR interface, and acetal piston guides and rings which have a very low coefficient of friction and absorb the side thrusts of the pistons. Our spring return unit is designed with the housing length the same size as our double acting unit, and spring cartridges are inherently safe.

BrayLINE

ACCESSORIES

SERIES 63 4-WAY AND 3-WAY SOLENOID VALVE

For electrical operation of pneumatic actuator on-off functions, Bray 4-Way Series 63 solenoids are direct-mounted to the actuator by NAMUR interface, with no external tubing required. Both waterproof (NEMA 4) and explosion proof (NEMA 4,7,9) housings are standard. NPT and IP65 DIN connections are offered with both

single and dual coils. The air supply connection is 1/4" NPT and the electrical connection is 1/2" NPT. A manual override lever is located on the top of the valve body. A 3-Way Solenoid and a Series 55 speed control that allows independent control of speed in both directions of actuator travel are also available.



SERIES 52 VALVE STATUS MONITOR

The Bray 2N1 ProxSensor provides 2 inductive proximity sensors in 1 self-contained, fully sealed, compact enclosure. The 2 sensors are completely encapsulated with epoxy resin in a nylon enclosure for superior moisture, chemical and corrosion protection. Features include LED indicators, high visibility pointer for local position indication, non-magnetic target and multi-pin electrical cable connector. The Series 52 mounts directly to Bray actuators or can be mounted to signal valve position of manually operated valves. AC, DC and NAMUR intrinsically safe versions are available. AC Sensor units operate on 20-250 VAC with a maximum load current of 500mA. DC Sensor units operate on 10-65VDC with a maximum load current of 200mA.

SERIES 67 ELECTRO-PNEUMATIC & PNEUMATIC POSITIONERS

The Bray Series 67 positioners feature a modular design that allows the units and accessories to be freely combined. For use with either double or single acting actuators, they provide direct or reverse operating modes and zero and range adjustments can be set separately. The electro-pneumatic analog positioner accepts either a 0-20 mADC or 4-20 mADC input signal. Advanced micro-processor controlled Digital Analog and BusSmart Intelligent electro-pneumatic positioners are offered for digital control.



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Bray

CONTROLS (UK)

A Subsidiary of BRAY INTERNATIONAL, Inc.
16-18 Fountain Crescent, Inchinnan Business Park
Inchinnan PA4 9RE Scotland

Tel: +44(0)141 812 5199 Fax: +44(0)141 812 6199 www.bray.com

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